

EFI VUTEK HS125 Pro

Maintenance Chart for 20__

Monthly	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1. Clean cable carrier assemblies and shelf.												
2. Clean front door rollers.												
3. Clean the Four FOD (Foreign Object and Debris) Trays												
4. Inspect two exhaust fans located over the print area.												
5. Check print head purge and long term storage fluid level.												
6. Clean Belt Steering Paddle.												
7. Wipe Collision Detect Bars.												
Quarterly	Quarter 1			Quarter 2			Quarter 3			Quarter 4		
1. Check smoke detector.												
2. Clean printer compartments and components.												
3. Clean bulb, reflectors and lens inside Arc lamps. Warning! Arc lamp bulbs contain mercury powder. If an arc lamp bulb breaks, treat the accident as a hazardous spill and immediately contact a Material Safety expert and follow your company's protocol for hazardous material handling.												
4. Change servo cabinet filters.												
5. Replace carriage fan filters												
Semi-Annually	January						July					
1. Replace all primary ink filters.												
2. Replace 20 micron Luer Simriz filter on each bleeder hose.												
3. Grease carriage bearings.												
4. Clean static eliminator probes.												
5. Replace UV arc lamp bulbs.												
Annually	One Year Anniversary of Installation											
1. Grease carriage lift assembly ball screw.												
2. Check wear strips on vacuum purge wiper and replace if worn.												
Common Maintenance Items												
Description	EFI Part Numbers	Description	EFI Part Numbers	Description	EFI Part Numbers							
Power Supply & Servo Cabinet Filters	45106299	Primary Ink Filter	45098981	Polyurethane Foam Wipes	45090057							
Microlube® GL-261 grease	45086492	Print Head Purge and Long Term Storage Fluid	See CAB-00497 for latest fluid recommendations.	UV Lamp housing filter	45118474							
Print Head Cleaning fluid	See CAB-00497 for latest fluid recommendations.	Clean Room Wipes 9x9	45077321	Bulk Arc Lamp Filter stock	45116069							
20 Micron Luer Simriz filter	45072843	Umbilical Shelf Pad Sections	45099108	Cleaning Kit, Static Electrode Probe	45128890							
Kit, Air Filter, FJ100 2x75, 2x150, and 4x225	45171055	Umbilical Isolation Strip	45140551	Gloves: Nitrile and Sharp Resistant (i.e. Kevlar)	N/A							
Purge Station Wear Strip	45129178	Cotton Swab	45074615	Razor Blade, Handle, and replacement blades	N/A							
FILTER FOR 2.36 IN FAN	P4970-A											

Important! These guidelines are based on a production schedule of eight hours of printing, five days/week. Adjust your maintenance intervals if your operating shifts are longer than eight hours of printing