

Maintenance Guide

VUTEk h Series Maintenance Log

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The maintenance guidelines are based on a production schedule of eight hours of printing, five days/week. Adjust your maintenance intervals if your operating shifts are longer than eight hours of printing.

Week: ____/____/____
 Serial #: _____

Every 4 Hours	Sun			Mon			Tue			Wed			Thurs			Fri			Sat					
1. Clean print head plate and print head guards.																								
2. Clean print heads.																								
Every 8 Hours	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3			
1. Wipe top and bottom carriage rail ends.																								
2. Clean waste tray.																								
3. Clean cleaning station.																								
4. Check primary ink tank levels.																								
5. Check/Empty waste container level.																								
6. Clean LED lamp and nitrogen applicators.																								
7. Check air compressor and air filter systems.																								
Every 40 Hours	1						2						3											
1. Check and replace LED lamp intake filters.																								
2. Clean UV light deflectors and datum bar.																								
3. Clean media edge detector.																								
4. Clean linear encoder strip.																								
5. Clean media in-feed and out-feed rollers.																								
6. Clean the FOD trays.																								
7. Calibrate media roll.																								
8. Calibrate carriage lift gap.																								
9. Calibrate media measurement sensor (MMS).																								
10. Confirm carriage collision detector height.																								

